Exhibit 25

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME:
FINISH TIME:
EXTRUSION #: 10-569-1 AMOUNT (FEET): 100'
DATE: 4-16-94 SIGNATURE/DATE [signature] 4-16-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEAK	Sample Material	N/A	N/A

EXTRUDER 10 PROCESS PERSON TTOMAS
REQUESTOR J.LEE
PRODUCT SHAFT SA#
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .110 OVAL N ROUND Y PRODUCTION N
MANDREL O.D. .072 XHEAD Y STRAIGHT N
SCREW TYPE ~~SC~~ 110393-1
SCREEN TYPE 20 100
START ID/OD .032/.038
FINISH ID/OD .032/.038

PROCESS PARAMETERS

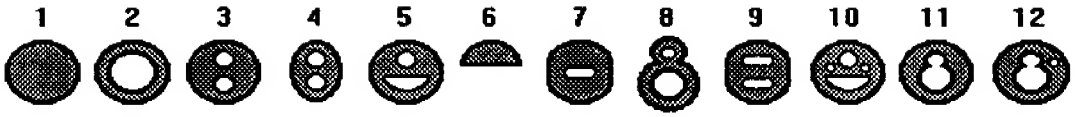
TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	700.0	MELT	~~800~~ ~~0.0~~	SCREW RPM	7.5	HEAD PSI	2569.0
ZONE 2	750.0	DIE 1	0.0	PSI SET	208.0	DIE PSI	2198.0
ZONE 3	750.0	DIE 2	0.0	EXTR. AMP	35.8	AIR PSI 1	5.5
CLAMP	760.0	DIE 3	750.0	PUL SPEED	43	2	0.2
INLET	775.0	W/B TEMP	R/T.0	W/B DIST.	.75	3	0.3
G/PUMP	32.0					4	0.4
PMP OUT	~~750.0~~						
XHEAD	0.0						

MATERIAL DRYING TMP. 300°F DEWPOINT -54 # OF HRS DRYING 48 hrs

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG.STD.DEV.					

Extruder very unstable could not get tubing in size



Request # 2,188 **Request Date** 4/19/94

Extrusion # 10-569-A **Date Closed**

Machine Setup

Zone 1	700	F
Zone 2	750	F
Zone 3	750	F
Clamp		F
Adapter	760	F
Die Body	775	F
Die Nut	750	F
Brl Melt	800	F
Flg Melt		F
Die Melt	800	F
Throat		F
Brl Pres	2569	PSI
Flg Pres		PSI
Die Pres	2198	PSI

Tooling

Die

Dwg. #	
ID / Shape	.1100" (35)
Land Length	Long
Material	Stainless
Comments	Round

Mandrel

Dwg. #	
Style	Hypotube
Length	0.650"
Extension	Flush

Miscellaneous

Tubing Dwg. #	
X-Head	Bolt-On
Screens	20/100/200/100/80/60/20
Breaker Plate	Single

Dimensions

Tubing Profile = 02
(Single-Lumen)

High Wall
Low Wall
% Conc.
Basis Wgt.

Zumbach

Setpoints
Nominal
Upper
Lower

Statistics
Avg. Xbar
Avg. Sigma
Avg. Cp
Avg. Cpk
Oval. Xbar

Screw

Speed	7.5	RPM
Mode	Manual	
Setting		(%/PSI)
Amps	35	
ID	1" SC110393-1 PE	

Puller

Speed	43	FPM
Mode	Manual	
Setting		(%)

Water Bath

Temp	Ambient	F
Air Gap	0.75	"
Flow	4	gph
Dam	Iris	

Materials

Drying

%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.
100	VM-NEWKEY-1	A	PEAK	NONE				

Statistic Comments:

Machine Comments: This Is an experimental run for Loproshaft . Many problems were encountered on th is run surging, degradation , and instability no tubing was collected .